



# APPLICATION GUIDE FOR: BALANCE SHAFT REMOVAL AND **ALIGNMENT KIT**

15694



This document is part of the product, keep it for the life of the product passing it on to any subsequent holder of the product. Read all information before operating product.

This guide has been compiled by Draper Tools describing the purpose for which the product has been designed, and contains necessary information to ensure its correct and safe use. By following the information contained in this guide, it will ensure both product and operator safety, together with longer life of the product itself.

All photographs and drawings in this guide are supplied by Draper Tools to help illustrate the operation of the product.

Whilst every effort has been made to ensure the accuracy of information contained in this guide, the Draper Tools policy of continuous improvement determines the right to make modifications without prior warning.

# 1. TITLE PAGE

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## 1.1 INTRODUCTION:

**USER GUIDE FOR: Balance Shaft Removal and Alignment Kit**

**Stock No: 15694**

**Part No: ETK124**

## 1.2 REVISIONS:

**Date first published June 2018.**

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As our user manuals are continually updated, users should make sure that they use the very latest version.

**Downloads are available from:** <http://drapertools.com>

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**Product Helpline:** +44 (0) 23 8049 4344

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## 1.3 UNDERSTANDING THIS GUIDES SAFETY CONTENT:

**WARNING!** – Information that draws attention to the risk of injury or death.

**CAUTION!** – Information that draws attention to the risk of damage to the product or surroundings.

## 1.4 COPYRIGHT © NOTICE:

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In all cases this copyright notice must remain intact.

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## 3. GUARANTEE

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### 3.1 GUARANTEE

Draper tools have been carefully tested and inspected before shipment and are guaranteed to be free from defective materials and workmanship.

Should the tool develop a fault, please return the complete tool to your nearest distributor or contact:

**Draper Tools Limited, Chandler's Ford, Eastleigh, Hampshire, SO53 1YF. England.**

**Telephone Sales Desk: (023) 8049 4333** or:

**Product Helpline (023) 8049 4344.**

A proof of purchase must be provided.

If upon inspection it is found that the fault occurring is due to defective materials or workmanship, repairs will be carried out free of charge. This guarantee period covering parts/labour is 12 months from the date of purchase except where tools are hired out when the guarantee period is 90 days from the date of purchase. This guarantee does not apply to normal wear and tear, nor does it cover any damage caused by misuse, careless or unsafe handling, alterations, accidents, or repairs attempted or made by any personnel other than the authorised Draper warranty repair agent.

Note: If the tool is found not to be within the terms of warranty, repairs and carriage charges will be quoted and made accordingly.

This guarantee applies in lieu of any other guarantee expressed or implied and variations of its terms are not authorised.

Your Draper guarantee is not effective unless you can produce upon request a dated receipt or invoice to verify your proof of purchase within the guarantee period.

Please note that this guarantee is an additional benefit and does not affect your statutory rights.

**Draper Tools Limited.**

## 4. GENERAL PRODUCT INFORMATION

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This product is designed to be used correctly and with care for the purpose for which it is intended. No liability is accepted by Draper Tools Limited for incorrect use or application of any of our products, and Draper Tools Limited cannot be held responsible for any damage to personnel, property or equipment when using this product. Incorrect use will also invalidate any warranty.

The applications database and any instructional information provided has been designed to offer general guidance for a particular product's use and while all attention is given to the accuracy of the data, no project should be attempted without referring first to the manufacturer's technical documentation (workshop or instruction manual) or the use of a recognised authority such as Autodata.

It is our policy to continually improve our products and thus we reserve the right to alter specifications and components without prior notice. It is the responsibility of the user to ensure the suitability of the product and information prior to use.

## 5. HEALTH AND SAFETY INFORMATION

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### GENERAL SAFETY INSTRUCTIONS

**Warning:** Please read all safety warnings and all details carefully. Failure to follow the warnings may result in serious injury or major component damage.

**Important:** Draper Tools recommends that this product should not be modified or used for any application other than that for which it was designed.

**Save all warnings and instructions for future reference.**

#### 1) Personal safety

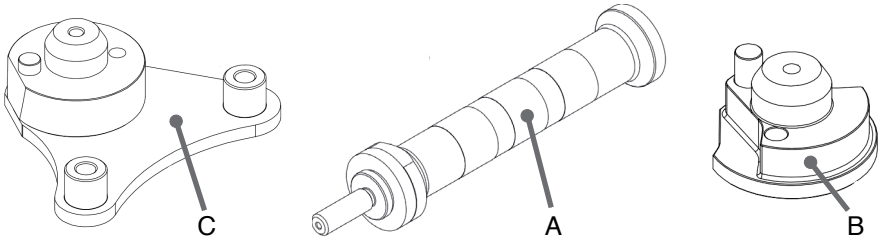
- a) Stay alert, watch what you are doing and use common sense when using this product. Do not use this product while you are tired or under the influence of drugs, alcohol or any medication. A moment of inattention while using this product may result in serious personal injury.
- b) Use personal protective equipment as necessary.
- c) Check and remove any part of the product before turning/testing the engine. A part left attached to a rotating part of the engine may result in personal injury or major component damage.
- d) Carefully clean the tool components after every use.
- f) Keep the tool components safe and tidy.
- g) Do not use this product for any purpose other than for which it is designed.

**Warning!** Some of the packaging materials used may be harmful to children. Do not leave any of these materials in the reach of children.

If any of the packaging is to be thrown away, make sure it is disposed of correctly; according to local regulations.

# 6. CONTENTS

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ITEM	DESCRIPTION	OEM	STOCK No.
A	Balancer Shaft Removal Tool	2 288 943	22378
B	Balancer Shaft Locking Tool	2 358 646	22382
C	Balancer Shaft Locking Tool	2 288 942	22383

## 7. APPLICATION

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The **15694** has been developed as a **balance shaft removal and alignment kit** for the vehicles listed below. Designed to cover a range of BMW vehicles. Kit with all the essential tools for removing, replacing and timing the balance shaft on the new BMW engines.

### **Used on the following Vehicles:**

**BMW 1 Series 2015 - 2017**

**BMW 2 Series 2014 - 2017**

**BMW 3 Series 2015 - 2017**

**BMW i8 2014 - 2017**

**BMW X1 2015 - 2017**

**MINI Clubman 2015 - 2017**

**MINI Convertible 2016 - 2017**

**MINI Hatch 2014 - 2017**

### **Engine Codes:**

**1.2cc**

**B38 A12A**

**1.5cc**

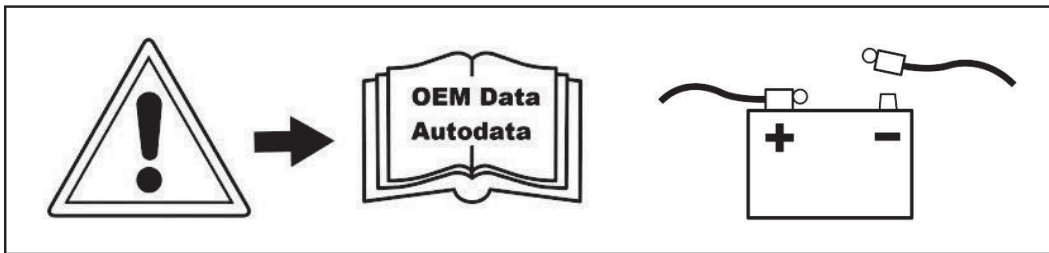
**B38 B15A, B38 A15A, B38 K15A, B37 D15A, B37 C15A**



## 8. PREPARATION

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The following is for guidance only. Please refer to OEM derived data such as the vehicle manufacturer's own data or Autodata. The use of this product is purely down to the user's discretion and Draper Tools Limited cannot be held responsible for any damage caused what so ever.



### **Preparation**

Removal of the Balance shaft and gears require:

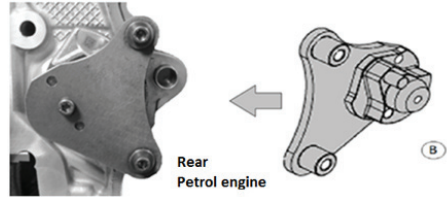
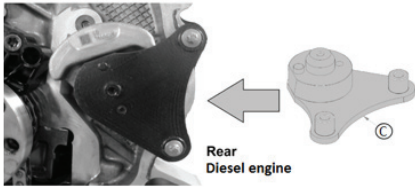
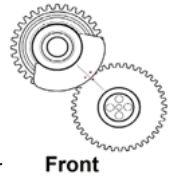
- Engine & transmission removal
- Cylinder head & flywheel removal
- Sump, timing chain & gear removal.

# 9. PROCEDURE AND APPLICATION GUIDE

Depending on manufacture and model, some engine components do change. Please check with Autodata or the manufacturer's data before use.

## Component C Diesel Only Balance shaft locking tool Component B Petrol Only Balance shaft locking tool

With the engine set to TDC on cylinder number 1 ensure that the timing marks on the balance shaft split gear and crankshaft gear are aligned as shown (front of the engine). Fit the corresponding Balance Shaft Locking Tool to the back plate dependent on diesel component (C) or petrol component (B) and fit as shown (Flywheel end of the engine). NOTE: The Balance shaft gear is a split gear design.



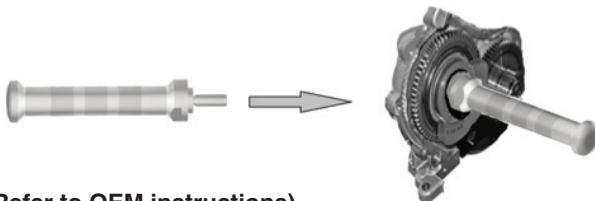
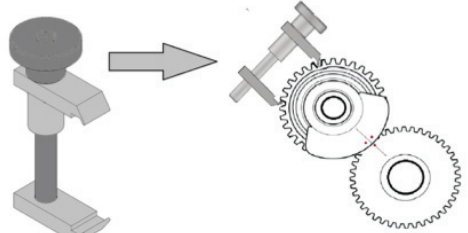
## Component A - Balance shaft removal tool

NOTE: Safety glasses and protective gloves must worn.

**WARNING:** Before attempting to knock out the balance shaft ensure the balance shaft alignment tool has been removed.

If the split gear is to be re-used, a split gear alignment tool should be used.

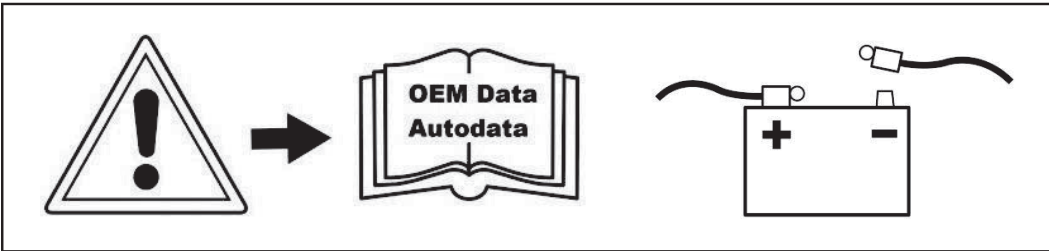
Remove securing bolt from balance shaft gear and screw in the removal tool until it seats against the balance shaft. Strike balance shaft removal tool until gear and balance shaft are separated, support the gear and balance shaft while sliding the shaft out of the engine.



## Installation (Refer to OEM instructions)

- Ensure the crankshaft is at TDC on number one cylinder and all timing marks are aligned.
- Refit the balance shaft and fit the balance shaft split gear ensuring the marks are aligned with the crankshaft gear.
- Screw in the gear fixing bolt hand tight.
- Refit the balance shaft alignment tool (A) and tighten the gear fixing to the manufacturers recommended torque.

Please note images are for guidance only and subject to change.



# 10. EXPLANATION OF SYMBOLS

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## 10.1 EXPLANATION OF SYMBOLS



Read the guide.



Refer to website.

# CONTACTS

Draper Tools Limited, Hursley Road,  
Chandler's Ford, Eastleigh, Hampshire. SO53 1YF. U.K.

Helpline: (023) 8049 4344

Sales Desk: (023) 8049 4333

Internet: [drapertools.com](http://drapertools.com)

E-mail: [sales@drapertools.com](mailto:sales@drapertools.com)

General Enquiries: (023) 8026 6355

Service/Warranty Repair Agent:

For aftersales servicing or warranty repairs, please contact the  
Draper Tools Helpline for details of an agent in your local area.

YOUR DRAPER STOCKIST

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