

DRAPER[®]

STORMFORCE

INSTRUCTIONS FOR
400W 230V
Jigsaw

Stock No.83622 Part No.PT400VASF

IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY TO ENSURE THE SAFE AND EFFECTIVE USE OF THIS PRODUCT.



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GENERAL INFORMATION

These instructions accompanying the product are the original instructions. This document is part of the product, keep it for the life of the product passing it on to any subsequent holder of the product. Read all these instructions before assembling, operating or maintaining this product.

This manual has been compiled by Draper Tools describing the purpose for which the product has been designed, and contains all the necessary information to ensure its correct and safe use. By following all the general safety instructions contained in this manual, it will ensure both product and operator safety, together with longer life of the product itself.

All photographs and drawings in this manual are supplied by Draper Tools to help illustrate the operation of the product.

Whilst every effort has been made to ensure the accuracy of information contained in this manual, the Draper Tools policy of continuous improvement determines the right to make modifications without prior warning.

1. TITLE PAGE

1.1 INTRODUCTION:

USER MANUAL FOR:

400W 230V JIGSAW

Stock no. 83622

Part no. PT400VASF

1.2 REVISIONS:

Date first published March 2016

As our user manuals are continually updated, users should make sure that they use the very latest version.

Downloads are available from: <http://www.drapertools.com/manuals>

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1.3 UNDERSTANDING THIS MANUALS SAFETY CONTENT:

WARNING! Information that draws attention to the risk of injury or death.

CAUTION! Information that draws attention to the risk of damage to the product or surroundings.

1.4 COPYRIGHT © NOTICE:

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3. GUARANTEE

3.1 *GUARANTEE*

Draper tools have been carefully tested and inspected before shipment and are guaranteed to be free from defective materials and workmanship.

Should the tool develop a fault, please return the complete tool to your nearest distributor or contact Draper Tools Limited, Chandler's Ford, Eastleigh, Hampshire, SO53 1YF. England.

Telephone Sales Desk: (023) 8049 4333 or Product Help Line (023) 8049 4344.

A proof of purchase must be provided with the tool.

If upon inspection it is found that the fault occurring is due to defective materials or workmanship, repairs will be carried out free of charge. This guarantee period covering parts/labour is 12 months from the date of purchase except where tools are hired out when the guarantee period is 90 days from the date of purchase. The guarantee is extended to 24 months for parts only. This guarantee does not apply to normal wear and tear, nor does it cover any damage caused by misuse, careless or unsafe handling, alterations, accidents, or repairs attempted or made by any personnel other than the authorised Draper warranty repair agent.

Note: If the tool is found not to be within the terms of warranty, repairs and carriage charges will be quoted and made accordingly.

This guarantee applies in lieu of any other guarantee expressed or implied and variations of its terms are not authorised.

Your Draper guarantee is not effective unless you can produce upon request a dated receipt or invoice to verify your proof of purchase within the guarantee period.

Please note that this guarantee is an additional benefit and does not affect your statutory rights.

Draper Tools Limited.

4. INTRODUCTION

4.1 SCOPE

This hand held power tool is designed to cut wood and mild steel materials. It is intended for domestic and light commercial use only. Any other application is considered misuse.

4.2 SPECIFICATION

Stock no	83622
Part no	PT400VASF
Motor:	
Rated voltage	230V~
Rated frequency	50Hz
Rated input	400W
Revolutions per minute (no load)	0-3,000min ⁻¹
Cutting capacity:	
Wood.....	55mm
Mild steel.....	8mm
Mitre cutting	±45°
Sound pressure level	86.5±3dB(A)
Sound power level	97.5±3dB(A)
Vibration level:	
Wood.....	6.6m/s ²
Metal	6.9m/s ²
Weight	1.56kg

4.3 HANDLING & STORAGE

The environment will have a negative result on its operation if you are not careful. If the air is damp, components will rust. If the machine is unprotected from dust and debris; components will become clogged: And if not cleaned and maintained correctly or regularly the machine will not perform at its best.

5. HEALTH & SAFETY INFORMATION

5.1 GENERAL SAFETY INSTRUCTIONS

General Power Tools Safety Warnings

WARNING: Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains operated (corded) power tool or battery operated (cordless) power tool.

1) Work area safety

- a) **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- c) **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2) Electrical Safety

- a) **Power tool plugs must match the outlet.** Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electrical shock.
- b) **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- c) **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool.** Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f) **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

3) Personal Safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- b) **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, nonskid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) **Prevent unintentional starting. Ensure the switch is in the off position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d) **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.

5. HEALTH & SAFETY INFORMATION

- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust related hazards.

4) Power Tool Use And Care

- a) **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- b) **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- e) **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- f) **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) **Use the power tool, accessories and tool bits etc., in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from intended could result in a hazardous situation.

5) Service

- a. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

5. HEALTH & SAFETY INFORMATION


5.2 CONNECTION TO THE POWER SUPPLY

Make sure the power supply information on the machine's rating plate are compatible with the power supply you intend to connect it to.

This product comes supplied with a UK standard 3 pin plug fitted. It is designed for connection to a domestic power supply rated at 230V AC.

This appliance is Class II† and is designed for connection to a power supply matching that detailed on the rating label and compatible with the plug fitted.

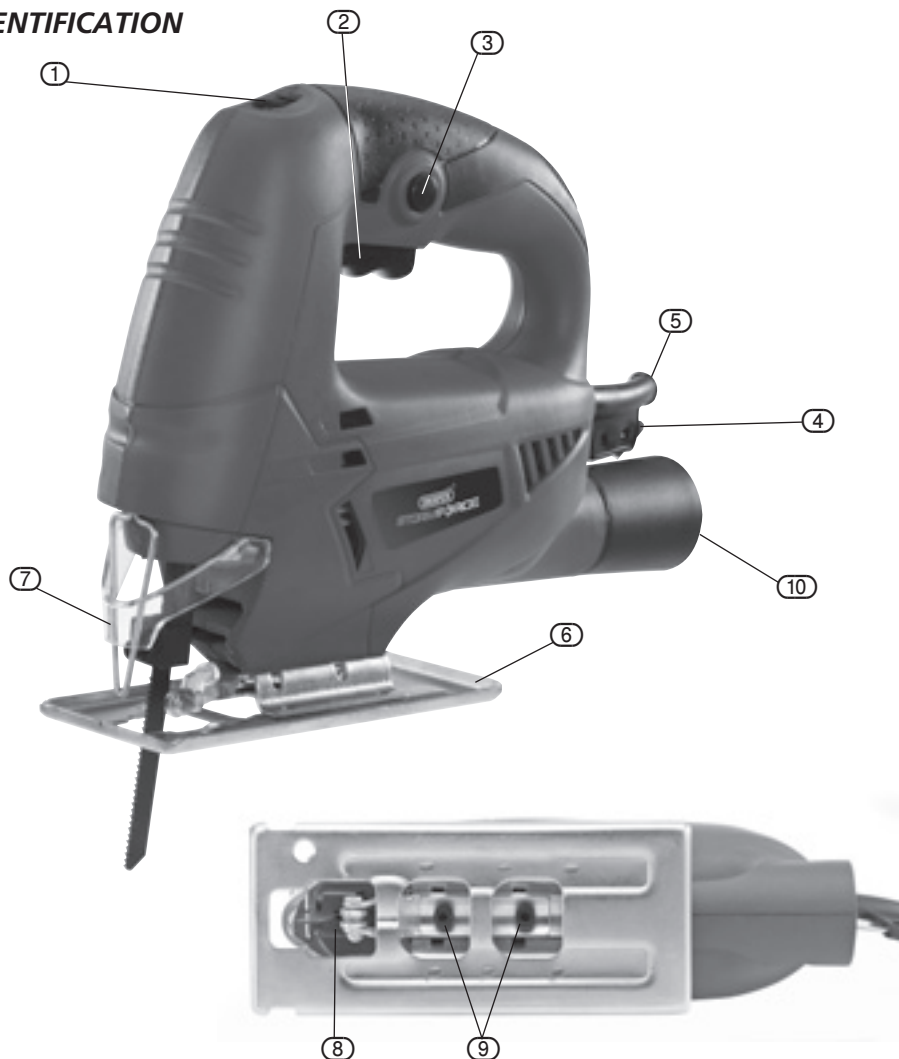
If an extension lead is required, use an approved and compatible lead rated for this appliance. Follow all the instruction supplied with the extension lead.

†Double insulated : This product requires no earth connection as supplementary insulation is applied to the basic insulation to protect against electric shock in the event of failure of the basic insulation.

Apart from replacing the fuse in the plug, no other electrical work is recommended on this jigsaw.

6. TECHNICAL DESCRIPTION

6.1 IDENTIFICATION



① Variable speed adjustment

② On/off trigger switch

③ Trigger lock

④ 3mm hex. key

⑤ Plug and cable

⑥ Base plate

⑦ Chip guard

⑧ Blade clamp

⑨ Bevel locking bolts

⑩ Dust extraction adaptor (fitted)

7. UNPACKING & CHECKING

7.1 PACKAGING

Carefully remove the jigsaw from the packaging and examine it for any sign of damage that may have happened during shipping. Lay the contents out and check them against the parts shown below. If any part is damaged or missing; please contact the Draper Help Line (the telephone number appears on the Title page) and do not attempt to use the jigsaw.

The packaging material should be retained at least during the guarantee period: in case the machine needs to be returned for repair.

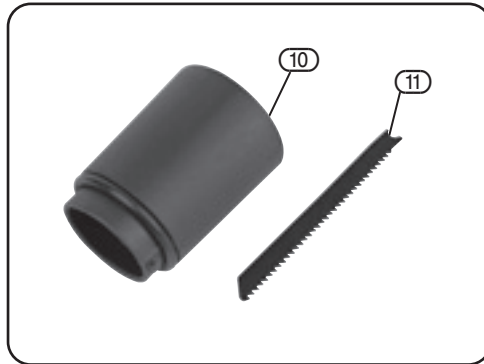
Warning! Some of the packaging materials used may be harmful to children. Do not leave any of these materials in the reach of children.

If any of the packaging is to be thrown away, make sure they are disposed of correctly; according to local regulations.

7.2 WHAT'S IN THE BOX?

As well as the jigsaw; there are several parts not fitted or attached to it.

- ⑩ Dust extraction adaptor (bayonet fitting)
- ⑪ Blade (wood cutting)



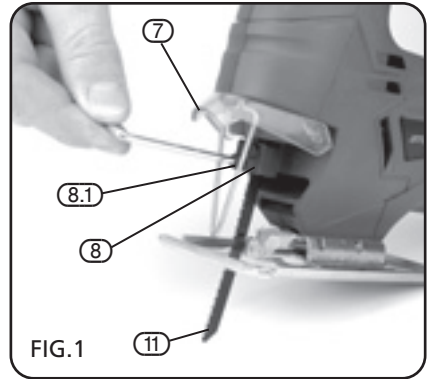
8. SETTING THE JIGSAW

NOTE: Remove the plug from the socket before carrying out adjustment, servicing or maintenance.

8.1 BLADE FITTING AND REMOVAL - FIG. 1

A jigsaw can be used for a variety of applications so the correct blade choice is important.

- i. Lift the chip guard (7) up.
- ii. Loosen the two 3mm hex. socket bolts (8.1) enough to open the blade clamp (8).
- iii. Slide the blade up into the blade clamp (8) with the teeth facing forward.
- iv. Tighten the two 3mm bolts (8.1) securely.
- v. Lower the chip guard (7).



NOTE: This jigsaw will fit both Universal blades and Bayonet blades.

9. BASIC JIGSAW OPERATION

IMPORTANT: Make sure that the mains voltage matches the voltage stated on the machines rating plate.

9.1 SWITCH OPERATION - FIG. 2

TRIGGER SWITCH

- i. To start the jigsaw, pull, and hold, trigger (2).
- ii. Release the trigger (2) to cut power to the motor.

CAUTION! The saw blade may continue moving for a couple of seconds after the switch is released.

TRIGGER LOCK

When using the jigsaw for longer cuts it is possible to lock the trigger on.

- i. Pull and hold trigger (2).
- ii. Press and hold lock button (3).
- iii. Release trigger (2).
- iv. Release the lock button (3).
- v. To release the lock, pull and release the trigger once.

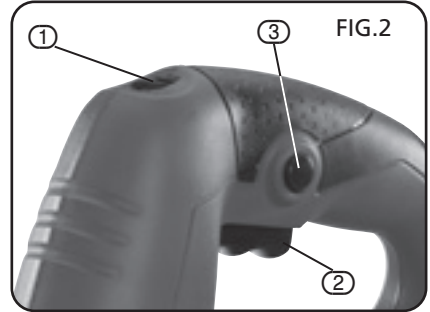
IMPORTANT: Due to the shape of the body, these machines can be operated with only one hand, but for reasons of safety it is strongly advised to keep both hands on the machine during use.

SPEED ADJUSTMENT

Depending on the material type, the blade speed can be adjusted.

- i. Rotate the dial (1) from slow (setting No.1), to fast (setting No.6).

NOTE: Applying pressure on the blade can overload the motor and result in damage.



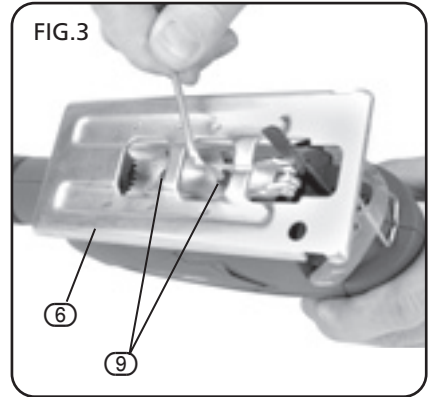
9. BASIC JIGSAW OPERATION

NOTE: Remove the plug from the socket before carrying out adjustment, servicing or maintenance.

9.2 BEVEL CUTS - FIG. 3

For making bevel cuts, the base can be adjusted up to 45° in either direction.

- i. Loosen the 3mm hex. socket bolts (9).
- ii. Slide the base plate (6) forwards to disengage the current setting (90°).
- iii. Tilt the base to the required angle, then push backwards to engage pre-set bevel angles.
- iv. Tighten the 3mm hex. socket bolts (9).



9.3 DUST & SWARF - FIG. 4

Inhalation of dust particles can be detrimental to health. The dust outlet must be connected with a dust extraction machine.

NOTE: Due to the outlet diameter, a size adaptation may be necessary.

All wood dust (including dust from composites like chipboards and fibre boards etc.) is hazardous to health: it can affect the nose, the respiratory system and the skin. For example MDF (medium density fibreboard) which contains formaldehyde is a known carcinogen. In addition to the above measures a correctly fitted dust mask, suitable for the activity and in accordance to the relevant standard, must be worn. For work activities involving exposure to fine wood dust, a mask rated to at least FFP2 should be used.

Swarf produced by metal cutting is extremely sharp. Take precautions when clearing swarf. The burr left on the cut is also sharp and should be removed with a suitable tool.



9. BASIC JIGSAW OPERATION

9.4 GENERAL

Always wear safety goggles.

During cutting operations, make sure that the base is always resting on the workpiece.

When cutting metals, it is advisable to spread a few drops of oil on the cutting line to aid penetration and help prolong the blade life.

Sheets should always be rested on sufficiently stable supports (chipboard or plywood tables). In this manner dragging is avoided and the elasticity of the material is compensated for.

During use, make sure that the power supply cable does not impede working operations or come into contact with the blade.

Small workpieces should be securely clamped in order that they remain in position during working operations.

NOTE: When using longer blades and cutting thicker material, sideways pressure can cause the blade to bend and start to bevel the cut edge. Keep the blade straight to ensure a perpendicular cut.

CAUTION: Make certain the end of the blade does not contact obstructions below the workpiece as this will cause the saw to recoil and possibly result in the blade breaking and injury.

10. ADVANCE JIGSAW OPERATION

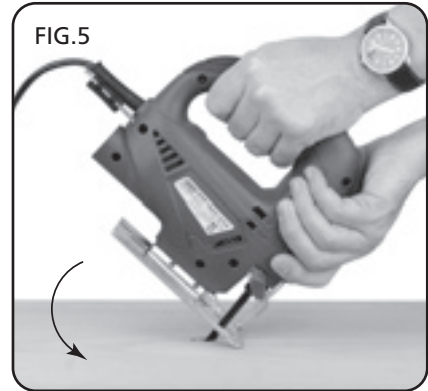
10.1 INTERNAL CUTS - FIG. 5

There are two options for making internal cuts in workpieces:

- i. Using a flat wood bit, drill a large enough hole in an area within the waste part of the workpiece in order to provide a starting point for the jigsaw blade.
- ii. Alternatively the saw blade can be directly inserted into the material (only for wood workpieces). This operation should only be performed by operators with considerable work experience and with short blades only.

With the machine running at full speed the saw blade should be rested on the workpiece at an angle of 55° - 60° (Fig.5.) in relation to the front edge of the base. It should then be pressed slowly and carefully onto the material.

The first phase of the operation should be undertaken with great care: sudden counter-strokes and overloads during contact between the blade and workpiece, or excessive rapid penetration of the material, can provoke blade breakage. This method of starting an internal cut should only be carried out at maximum speed.



11. MAINTENANCE

11.1 MAINTENANCE & PARTS REPLACEMENT

Regular inspection and cleaning reduces the necessity for maintenance operations and will keep your tool in good working condition.

The motor must be correctly ventilated during tool operation. For this reason avoid blocking the air inlets. After use disconnect the tool from the power supply and vacuum the ventilation slots.

If the replacement of the supply cord is necessary, this has to be done by the manufacturer or his agent in order to avoid a safety hazard.

12. EXPLANATION OF SYMBOLS

12.1 EXPLANATION OF SYMBOLS



Warning!
Wear dust mask.



Warning!
Read the instruction manual



Warning!
Wear suitable eye/face
protection.



Warning!
Wear ear defenders.



WEEE
Do not dispose of Waste Electrical
& Electronic Equipment in with
domestic rubbish



Class II construction
(Double insulated).

13. DISPOSAL

13.1 DISPOSAL

- At the end of the machine's working life, or when it can no longer be repaired, ensure that it is disposed of according to national regulations.
- Contact your local authority for details of collection schemes in your area.

In all circumstances:

- Do not dispose of power tools with domestic waste.
- Do not incinerate.
- Do not abandon in the environment.
- Do not dispose of WEEE* as unsorted municipal waste.



* Waste Electrical & Electronic Equipment.

- **DRAPER TOOLS LIMITED,**
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- **Service/Warranty Repair Agent**
For aftersales servicing or warranty repairs, please
contact the Draper Tools Help Line for details of an
agent in your local area.

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